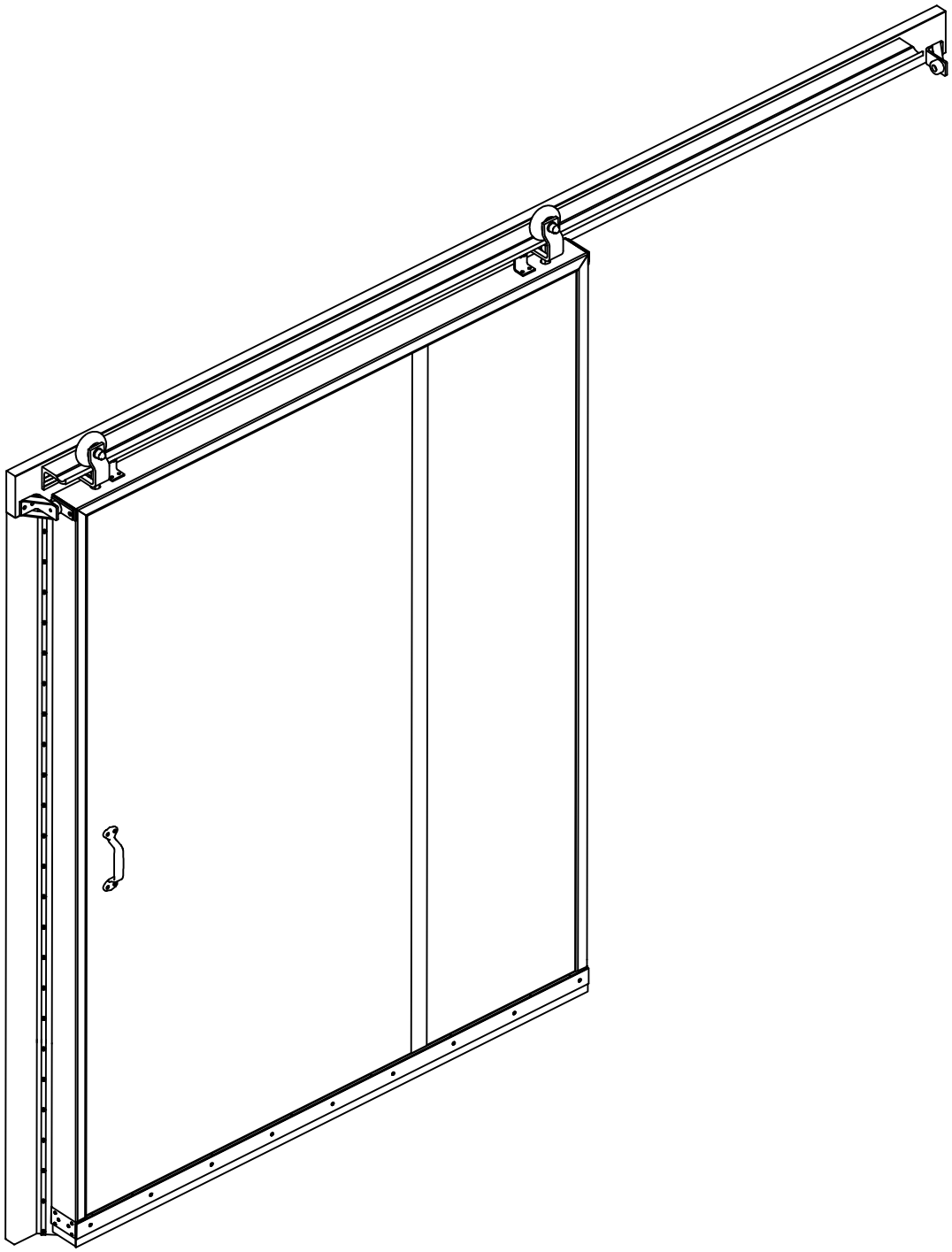
Eco-Cold Doors
SINGLE SLIDING MANUAL DOOR
MODEL SSM-SD
INSTALLATION INSTRUCTIONS



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DRAWN BY: J.C.	DATE: 11/14/08

Notice to installer
(Please read this notice before attempting installation)

Eco-Cold doors are high quality products that are time tested to function properly if installed in accordance with the installation instructions. It is in the installer's best interest that the doors be installed properly. Please read and follow the installation instructions carefully to avoid costly time on the job correcting installation mistakes. Eco-Cold doors warrants our products for defects in material and workmanship only. Since the installation of our products is beyond our control, Eco-Cold doors does not warranty labor.

It is the responsibility of the installer to make sure that the mounting structure (walls) to which the door is to be attached is straight, level, and on the same plane with each other around the door opening as well as the floor surface. If these conditions cannot be met, the vertical casings and header must be shimmed to ensure that the door, when properly adjusted, will provide the proper sealing required. The floor must be flat, level, and in good condition for the bottom seal to be effective.

Warning!

Only qualified and experienced cold storage door installers and electricians should attempt to install or service this product. Installation by non-qualified personnel may result in serious injury during the installation process or during actual operation and in the use of this door.

Avertissement!

Seulement du personnel qualifié devrait faire l'installation de cette porte. L'installation fait par du personnel non-qualifié, peut entrainer des blessures graves durant l'installation et / ou l'utilisation de la porte.

Please Note!

(Heater Voltage is 115 V AC For Freezer Doors)

VEUILLEZ NOTER!

Voltage du câble chauffant est 120 V AC pour les portes de congélateurs

Door Specifications: Door serial #

Size: Width in clear in inches (W.I.C) = Height in clear in inches (H.I.C.) =

Note: If door is a thru-wall model, rough opening will need to be 3¼" wider than the W.I.C. and 1⅝" taller than the H.I.C.

Door Model: SSM-SD Thru-wall: Yes No Wall Thickness:

Opening Direction:

Door Style: Freezer Cooler Door Heater (Freezer Doors Only): 115 Volts AC Watts

Door Type: MANUAL

Door Operator Voltage: NA

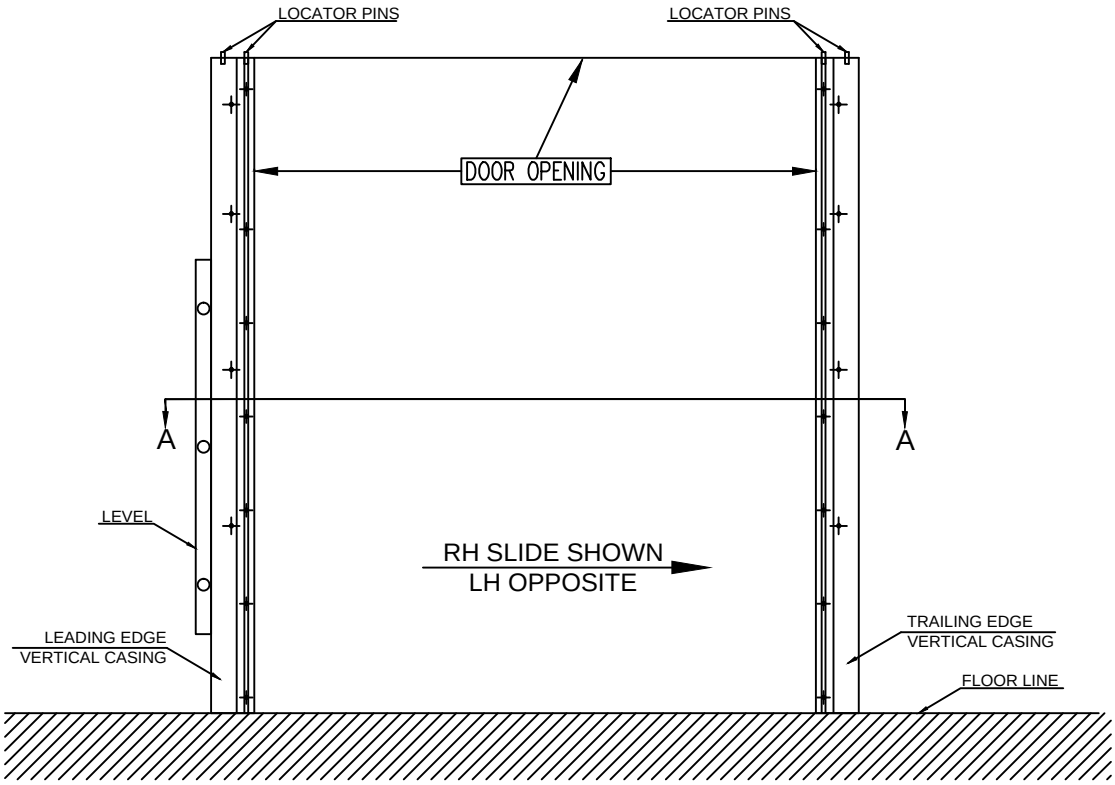
Door Activation Devices: NA

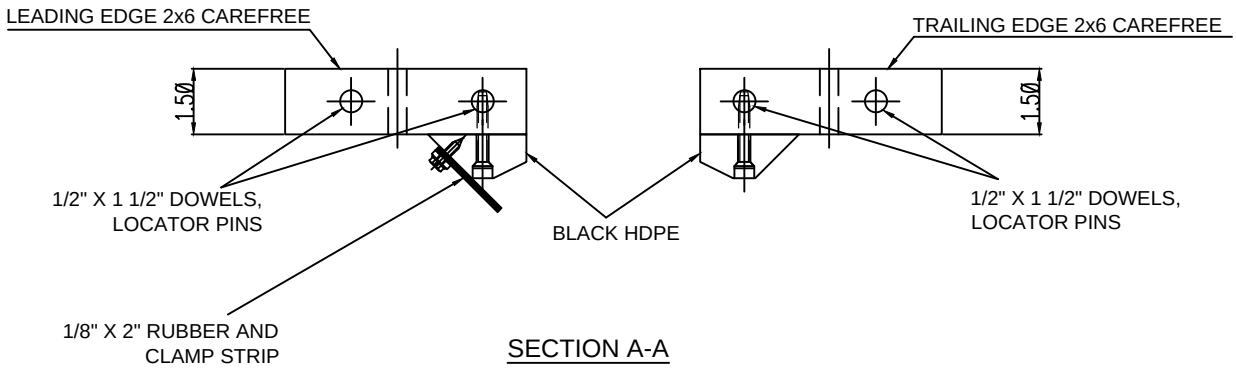
DOOR HEATER VOLTAGE APPLIES TO FREEZER DOORS ONLY! COOLER DOORS DO NOT HAVE HEATER WIRES!

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SECTION A-A

LEADING EDGE VERTICAL CASING

STEP - 1. PREPARATION:

MEASURE WIDTH AND HEIGHT OF FRAMED OPENING AND COMPARE WITH DIMENSIONS GIVEN AT TIME OF ORDERING.

STEP - 2.

STAND THE CLOSED SIDE LEADING EDGE VERTICAL CASING UP TO THE WALL ALONG THE LEADING EDGE OF DOOR OPENING

STEP - 3.

USING A LEVEL, MAKE SURE THE CASING IS STRAIGHT AND PLUMB.

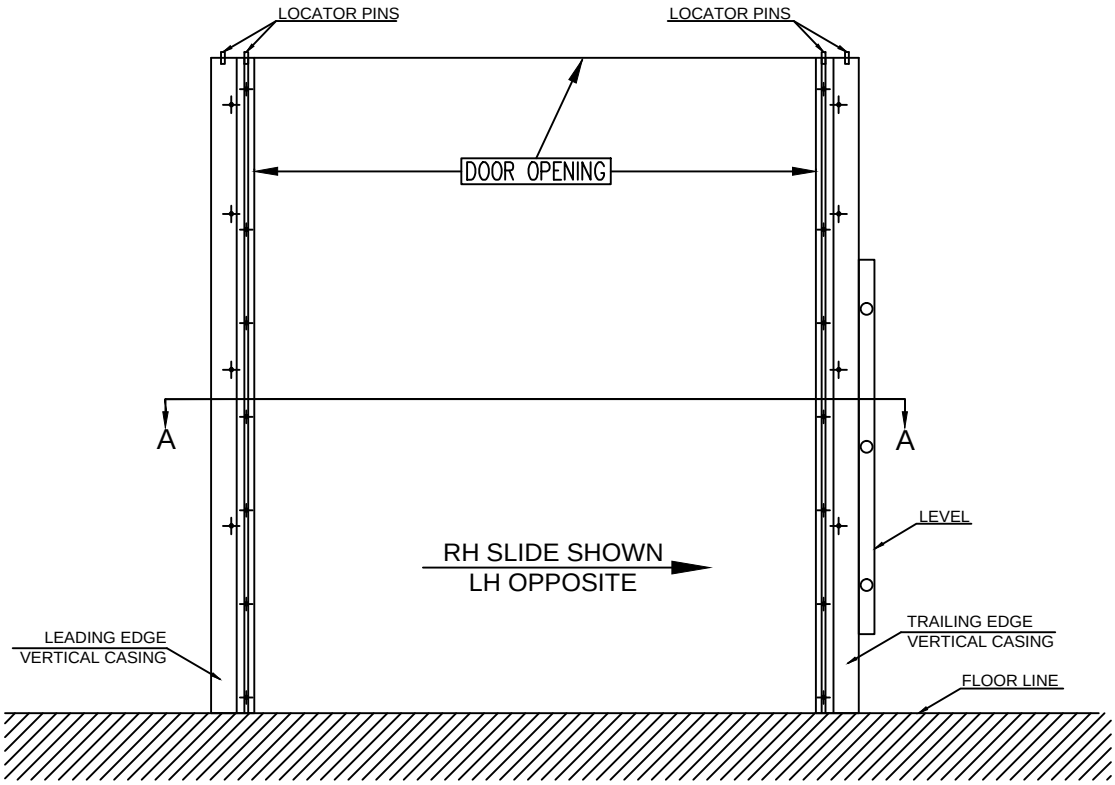
STEP - 4.

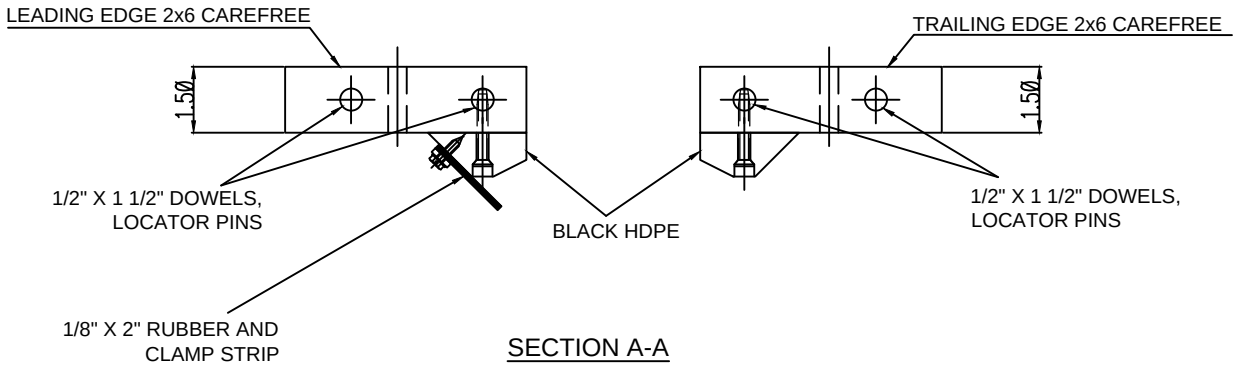
IF BOTTOM OF CASING IS LOWER THAN HIGH POINT IN FLOOR, SHIM UNDER BOTTOM OF CASING SO THAT IT IS LEVEL WITH HIGH POINT IN FLOOR. THEN TEMPORARILY CLAMP OR LAG THE CASING TO THE WALL.

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SECTION A-A

TRAILING EDGE VERTICAL CASING

STEP - 1.

a) STAND THE TRAILING EDGE VERTICAL CASING UP TO THE WALL ALONG THE TRAILING EDGE OF DOOR OPENING.

b) ADJUST THE CASING TO BE THE SPECIFIED WIDTH IN CLEAR OF THE DOOR OPENING AS SPECIFIED ON PAGE 2 OF THESE INSTRUCTIONS.

c) THIS CASING MAY HAVE TO BE ADJUSTED SLIGHTLY WHEN THE HEADER IS INSTALLED SO AS TO ALIGN WITH HOLES IN HEADER FOR LOCATOR PINS.

STEP - 2.

USING A LEVEL, MAKE SURE THE CASING IS STRAIGHT AND PLUMB. ALSO CHECK TOP OF CASINGS WITH STRING, WATER, OR LASER LEVEL TO MAKE SURE THEY ARE LEVEL.

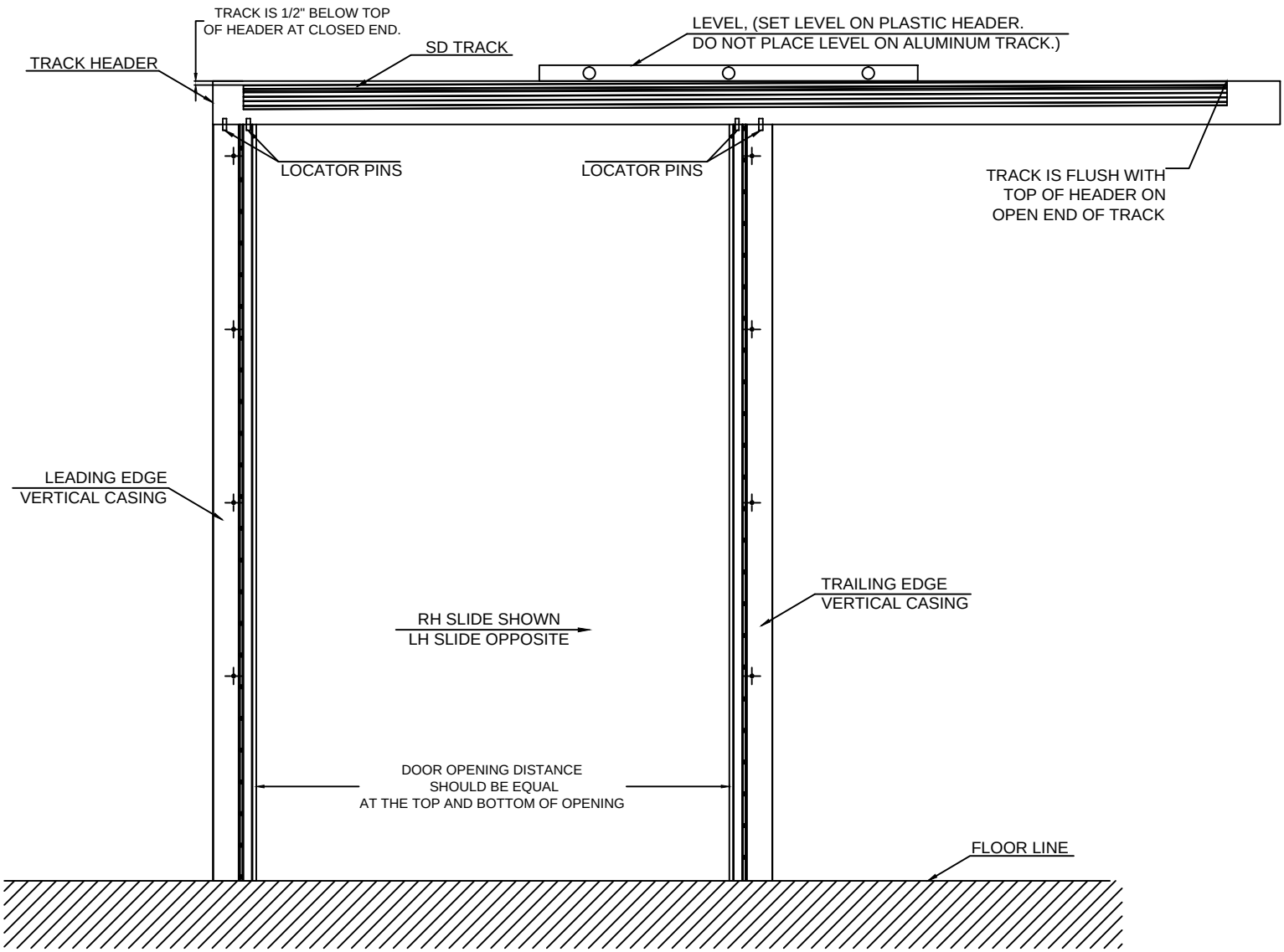
STEP - 3.

IF BOTTOM OF CASING IS LOWER THAN HIGH POINT IN FLOOR, SHIM UNDER BOTTOM OF CASING SO THAT IT IS LEVEL WITH HIGH POINT IN FLOOR. THEN TEMPORARILY CLAMP OR LAG THE CASING TO THE WALL.

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TRACK HEADER & VERTICAL CASING ASSEMBLY

STEP - 1.

a) IF ORDERED, REMOVE THE COVER FROM THE TRACK.
b) USING PROPER METHOD OF LIFTING THE TRACK HEADER, RAISE TRACK HEADER ABOVE THE CASINGS AND LOWER IT DOWN ON TO THE LOCATOR PINS.
c) AT THIS POINT IT MAY BE NECESSARY TO ADJUST THE POSITION OF THE TRAILING EDGE VERTICAL CASING SLIGHTLY TO ALIGN THE PINS.

STEP - 2.

a) USING A LEVEL, CHECK TO MAKE SURE HEADER IS LEVEL, STRAIGHT AND TRUE. LEVEL THE MOLDED PLASTIC HEADER, "NOT THE ALUMINUM TRACK"! ALUMINUM TRACK IS SLOPED AS SHOWN ON ELEVATION ABOVE.

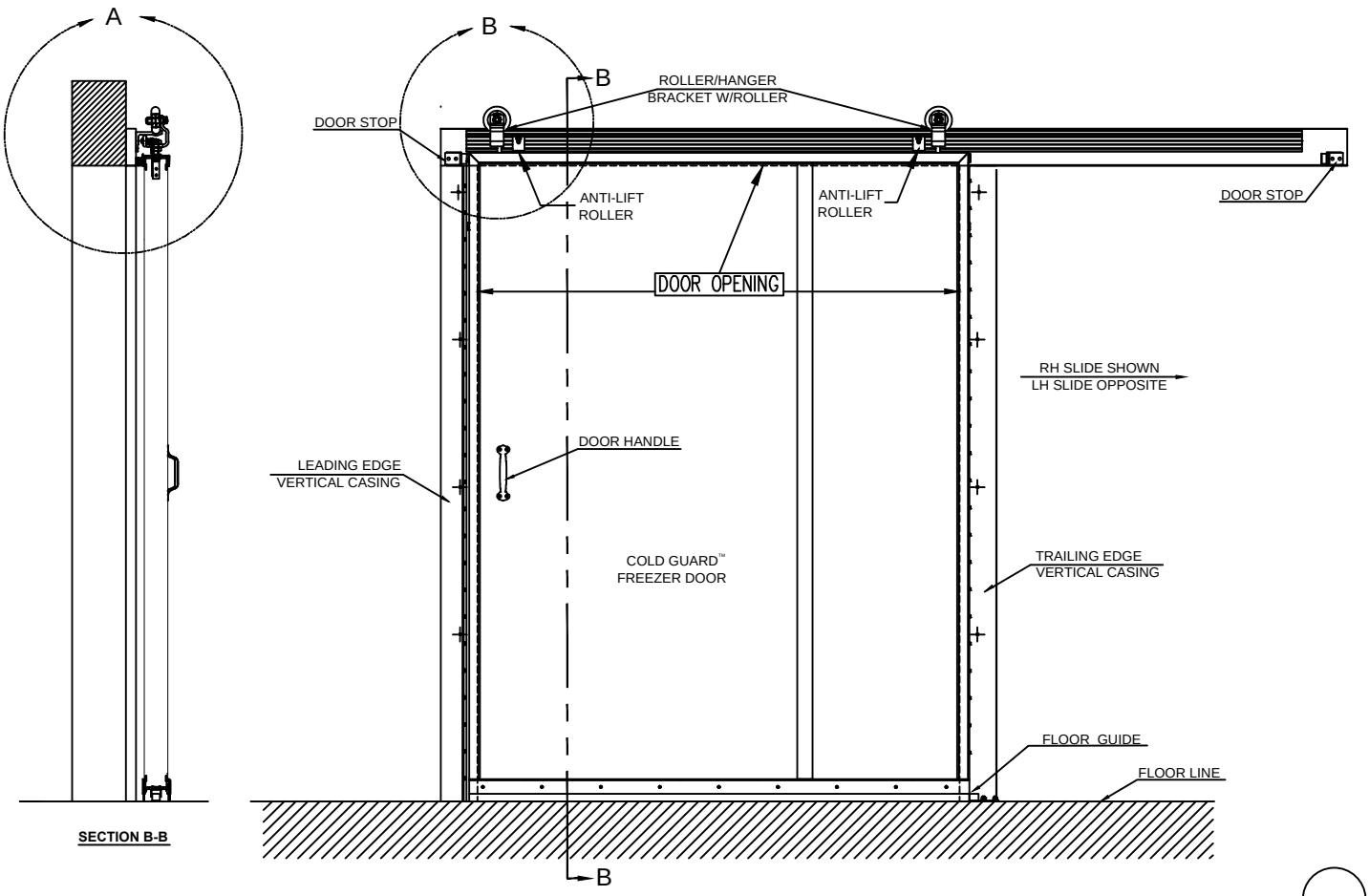
STEP - 3.

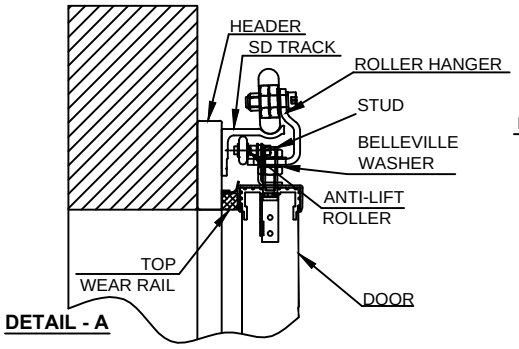
a) DRILL A $\frac{3}{8}$" HOLE THROUGH THE PRE-DILLLED HOLES IN THE HEADER AND VERTICAL CASINGS
b) USING THE CARRIAGE BOLTS SUPPLIED IN THE HARDWARE PARTS BOX, INSERT THE BOLTS & TIGHTEN. DO NOT CUT OFF BOLTS AT THIS TIME.
c) CARRIAGE BOLT HEADS SHOULD BE INSTALLED ON DOOR SIDE OF WALL. NUTS AND WASHERS SHOULD BE USED ON OPPOSITE SIDE OF WALL FROM DOOR.

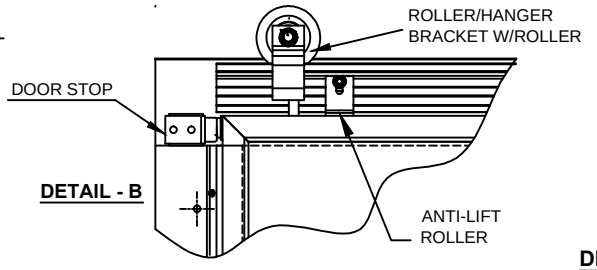
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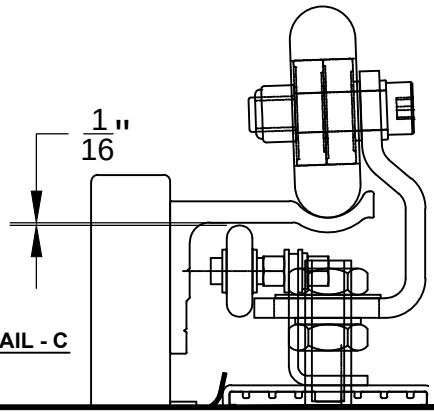
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DOOR & ROLLER/HANGER INSTALLATION

STEP - 1.

a) SLIDE THE ROLLER/HANGER BRACKETS W/ROLLER (LOCATED IN HARDWARE PARTS BOX) ONTO THE RAIL FROM ONE END OF THE RAIL.
b) POSITION THEM ON THE RAIL APPROXIMATELY THE SAME DISTANCE AS THE STUDS ON THE DOOR AND NEAR THE CENTER OF THE DOOR OPENING.

STEP - 2. (SEE DETAIL - A & B)

a) POSITION ANTI-LIFT ROLLERS DOWN FULLY
b) STAND THE DOOR UPRIGHT, AND ENGAGE THE ROLLER/HANGER BRACKETS WITH THE STUDS ON THE DOOR.
c) MAINTAIN THE SAME CONFIGURATION OF THE WASHERS. THE BELLEVILLE WASHER WILL BE UNDER THE FLAT OF THE BRACKET.
d) ADJUST THE HEIGHT OF THE DOOR SO THAT THE SEAL IS JUST TOUCHING THE FLOOR.(SEAL IS ONLY ADJUSTABLE AT THE THE FRONT OF THE DOOR).

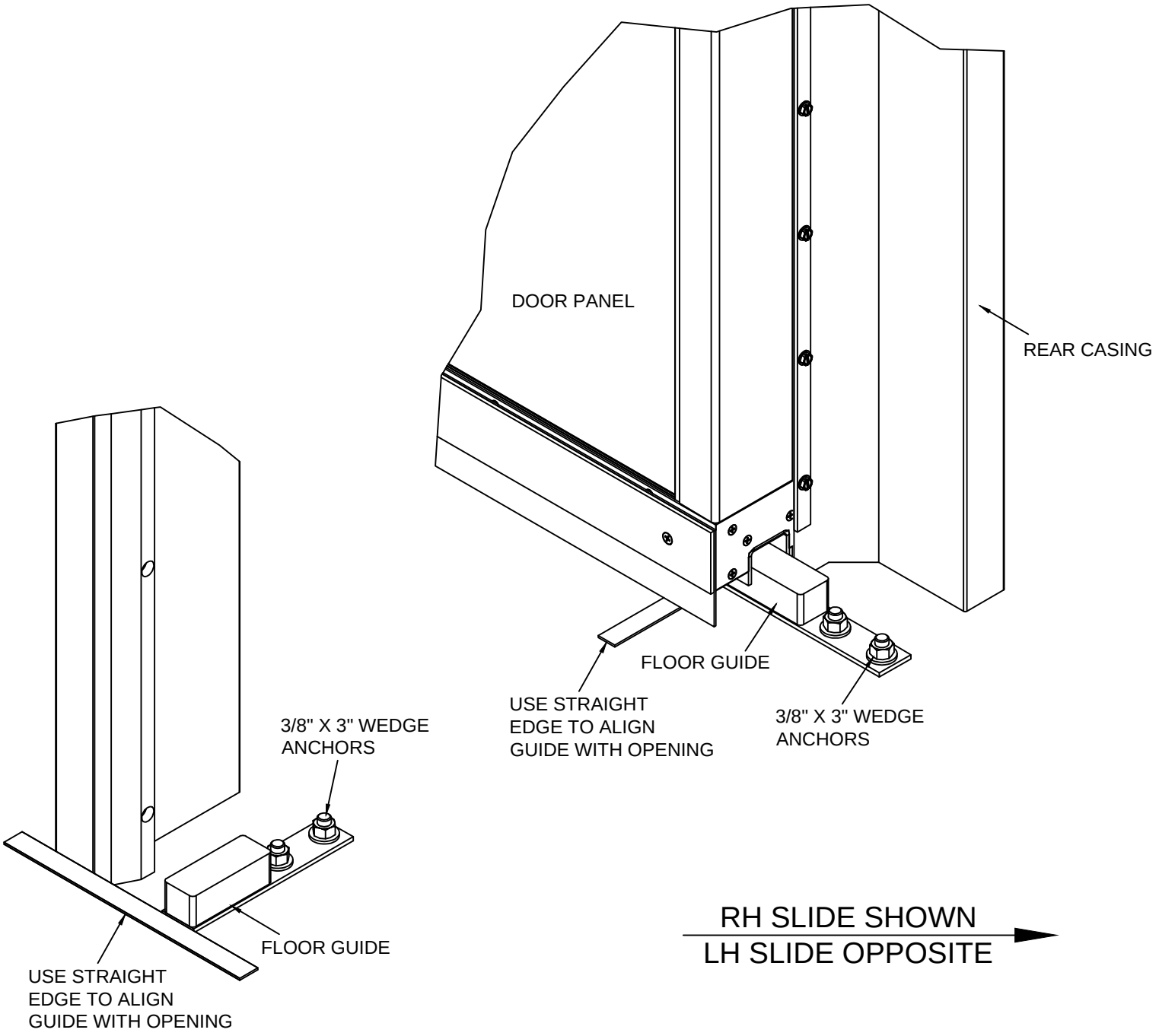
STEP - 3. (SEE DETAIL - A)

a) PUSH THE DOOR "IN" TOWARDS THE WEAR RAILS ON THE VERTICAL CASINGS AND TOP HEADER WEAR RAIL SO THAT YOU HAVE A GOOD SEAL. LEAVE A $\frac{1}{16}$" GAP BETWEEN DOOR AND RAILS.
b) YOU MUST HAVE THE DOOR SLIGHTLY OPEN SO THAT THE DOOR WILL REST AGAINST THE WEAR RAIL WITHOUT PINCHING THE RUBBER SEAL ON THE LEADING EDGE SIDE AGAINST THE WEAR RAIL.
c) TIGHTEN THE NUTS ON THE STUD.
d) RAISE ANTI-LIFT ROLLERS SO THAT THERE IS A $\frac{1}{16}$" CLEARANCE BETWEEN BOTTOM OF TRACK AND ROLLERS AS SHOWN IN DETAIL-C.

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FLOOR GUIDE INSTALLATION

STEP - 1. (SEE DETAILS ABOVE)

a) PLACE THE DOOR IN THE FULLY CLOSED POSITION. MAKE SURE THE DOOR IS PLUMB AND SEALS AS DESIRED.

b) PLACE A STRAIGHT EDGE UNDER THE DOOR AND INSIDE THE OPENING AS SHOWN IN THE DETAILS ABOVE. SLIDE THE FLOOR GUIDE INSIDE THE GUIDE CHANNEL AT THE TRAILING EDGE OF THE PANEL UNTIL IT BUTTS AGAINST THE STRAIGHT EDGE.

c) CENTER THE GUIDE IN THE CHANNEL SO THAT THERE IS SPACE BETWEEN THE GUIDE AND THE WALLS OF THE GUIDE CHANNEL. DO NOT PINCH THE DOOR BETWEEN THE FLOOR GUIDE AND THE WEAR GUIDE ON THE CASING.

d) DRILL FLOOR FOR 3/8" X 3" WEDGE ANCHORS.

e) FASTEN GUIDE CHANNEL TO FLOOR AS SHOWN USING 3/8" X 3" WEDGE ANCHORS AND 3/8" FLAT WASHERS.

f) CHECK TO MAKE SURE DOOR OPENS AND CLOSES WITHOUT BINDING. IF DOOR BINDS, LOOSEN NUT ON ANCHOR, ADJUST FLOOR GUIDE, AND RE-TIGHTEN NUT.

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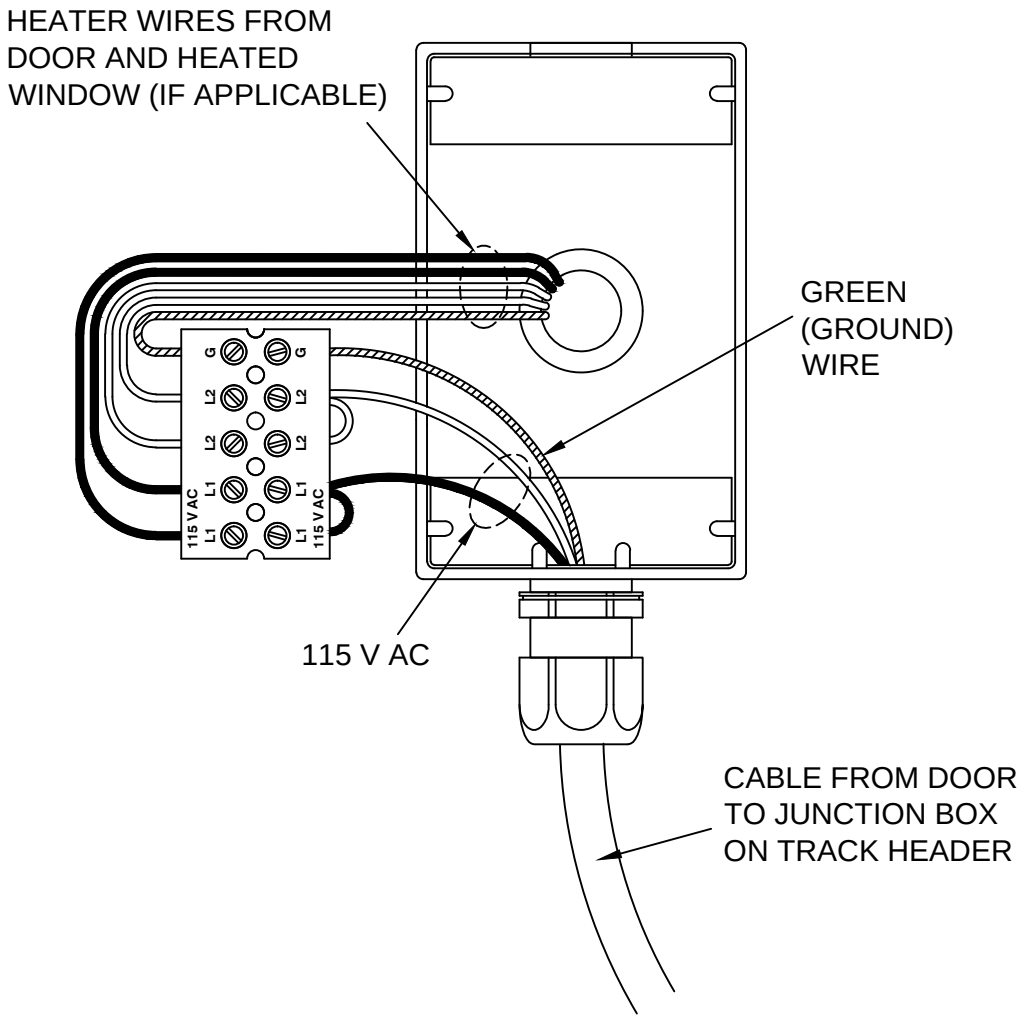
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ELECTRICAL CONNECTIONS-DOOR JUNCTION BOX

IMPORTANT: All electrical work must be performed by a licensed electrician. All electrical work must conform to the National Electric Code as well as any state or local requirements.

IMPORTANT: Tous les travaux d'électricité doivent être faits par un électricien qualifié. Tous les travaux d'électricités doivent être faites aux normes du code du bâtiment et locale.

Heater(s) must connect to branch circuit overcurrent device of 15 amps.

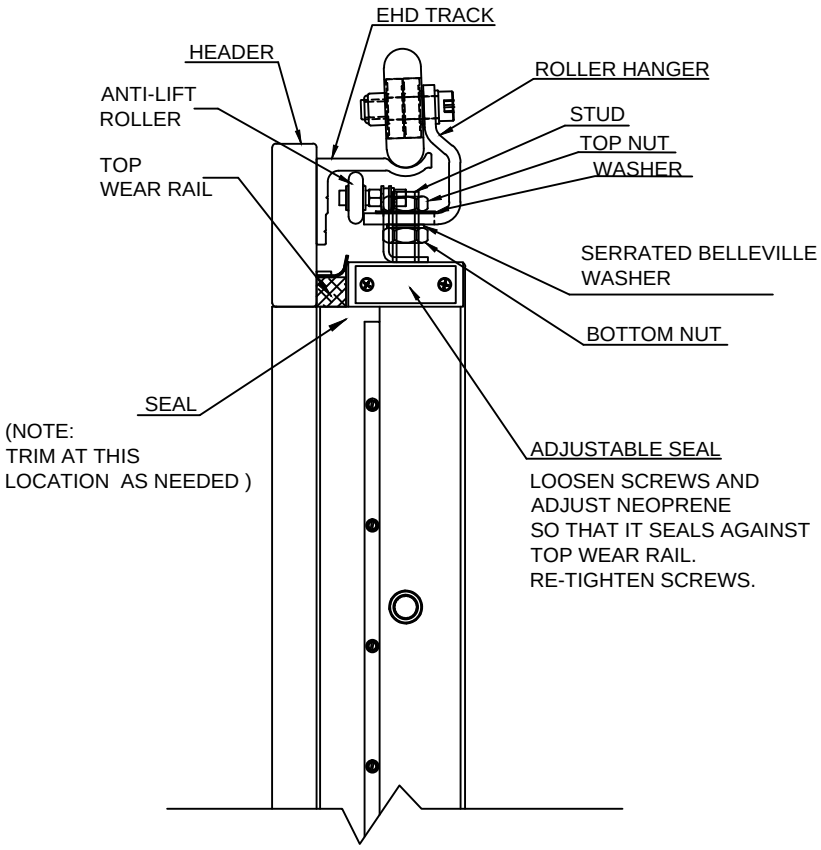


FREEZER APPLICATION

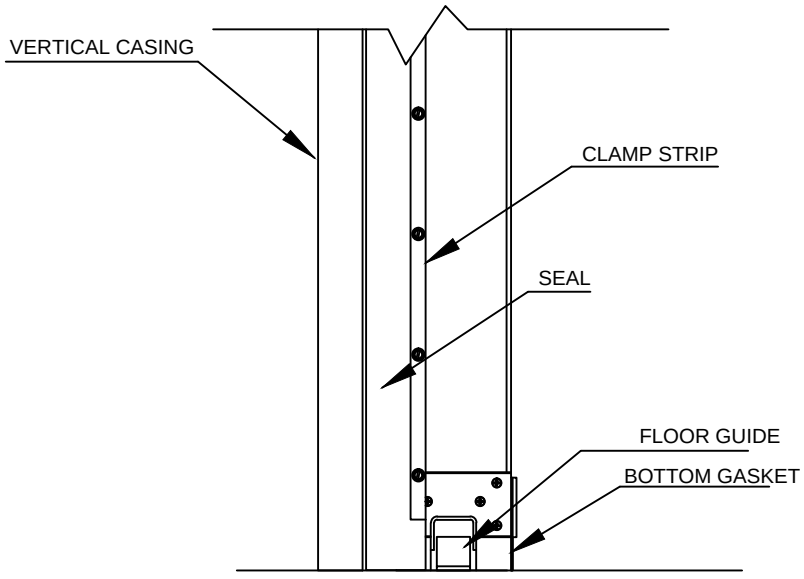
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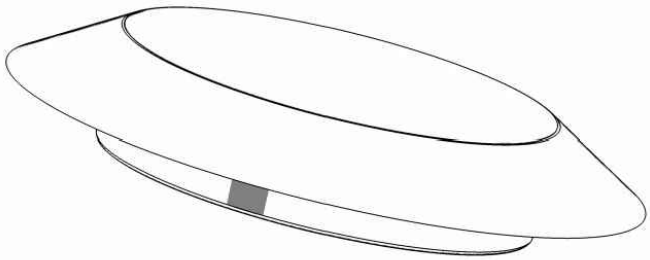


SD ROLLER/HANGER BRACKET DETAIL
(SIDE VIEW)
NOT TO SCALE

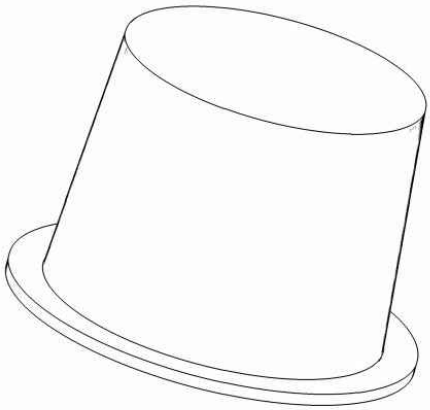


TRAILING EDGE SIDE VIEW
(BOTTOM OF DOOR)
NOT TO SCALE

After installation has been completed and tested for proper operation, install the supplied cap plugs, shown below, in all counterbored holes in the white casing members.



Cut all carriage bolts flush with the nuts and install the supplied nut caps shown below.



Check gaskets around perimeter of door. Depending on field conditions, gaskets may have to be trimmed to insure that door gaskets seal as desired.